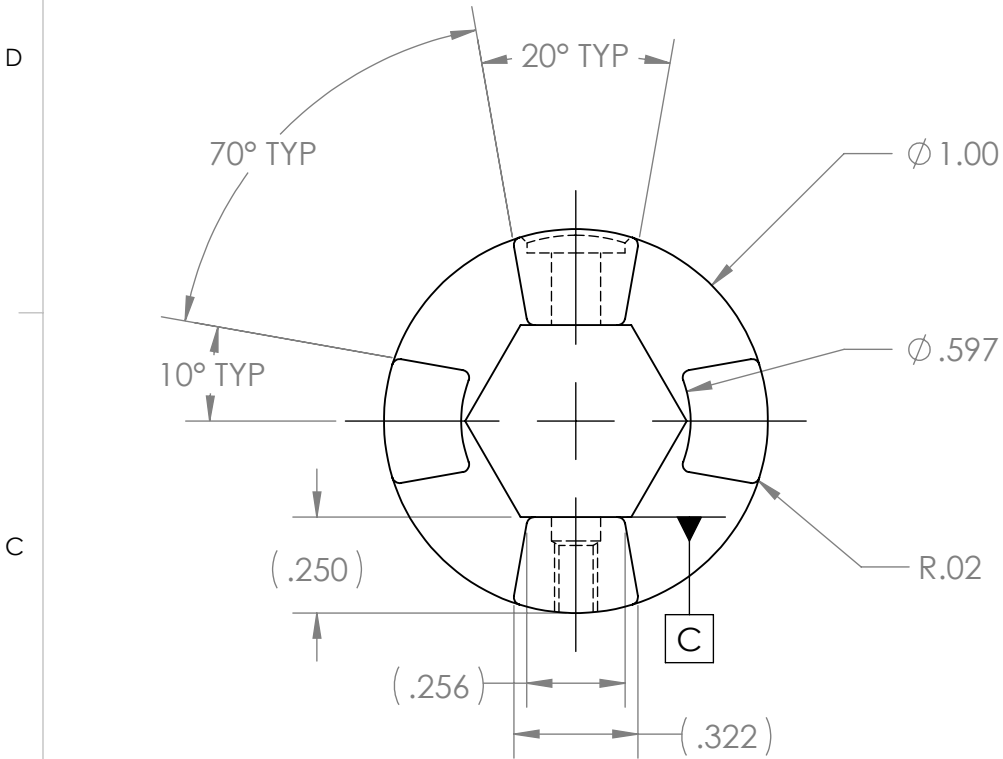
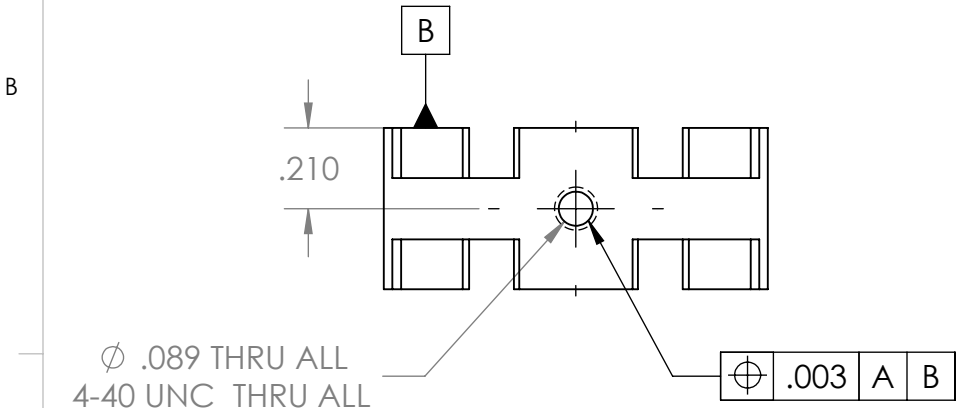
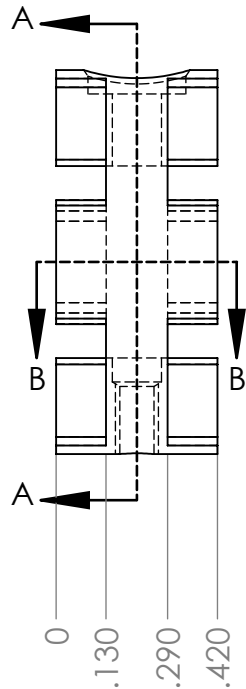
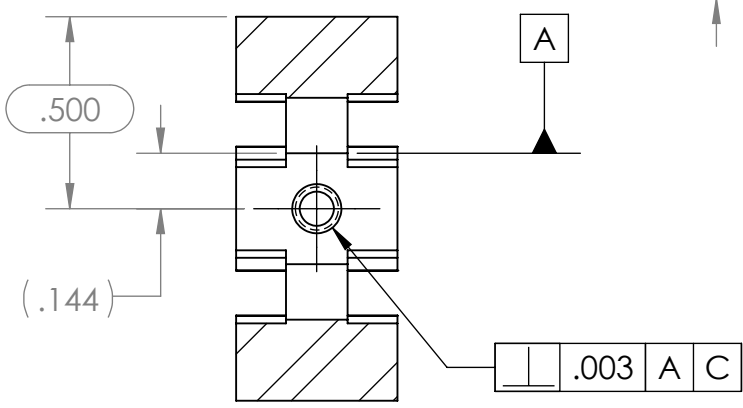
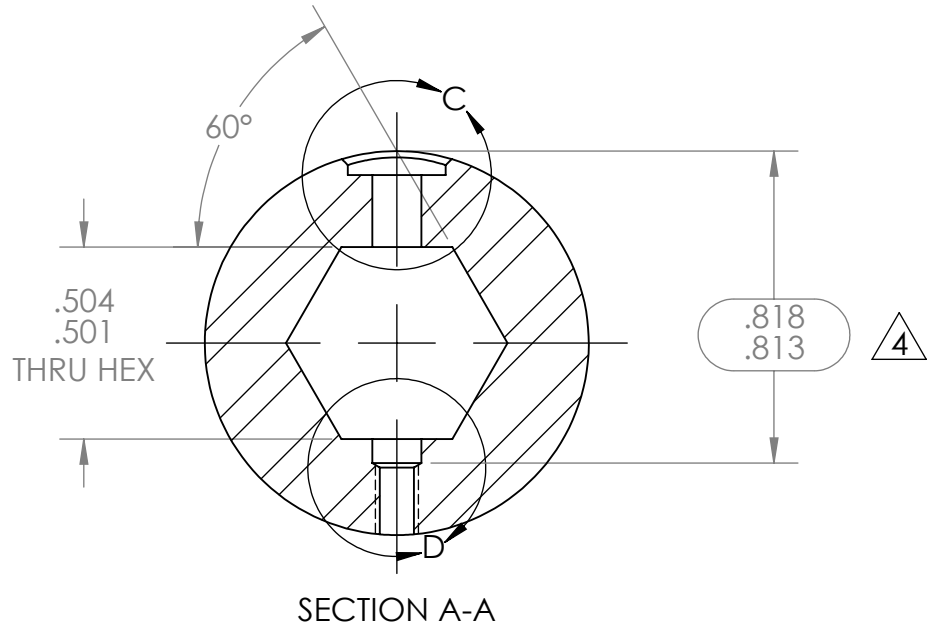


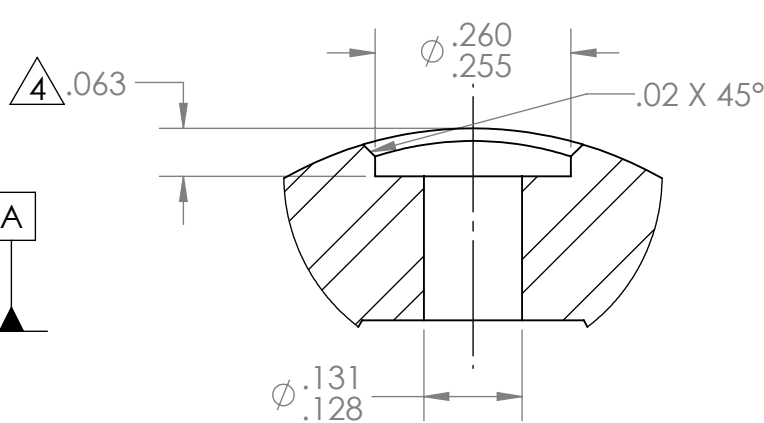
REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
1	REDESIGNED TO USE 4 DOG TEETH AND .125 DIA SHOULDER SCREW VERSUS REV3 AM-0020G	7/29/2016	N. LAWRENCE
2	CHANGED MATERIAL TO AMPCO 18 BRONZE FOR PROTOTYPE RUN	10/3/2016	N. LAWRENCE
3	CHANGED PART NUMBER TO AM-3492 FOR PRODUCTION	11/7/2016	N. LAWRENCE
4	CHANGED DEPTH OF COUNTERBORE FROM .188" TO 0.063"	2/20/2017	N. LAWRENCE



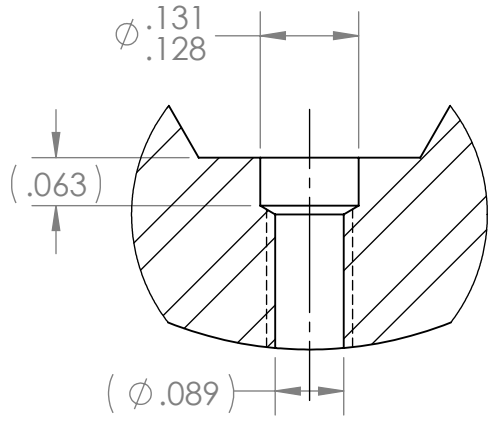
SECTION B-B



SECTION A-A



DETAIL C
SCALE 4 : 1



DETAIL D
SCALE 4 : 1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± 5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005		DRAWN	NL	11/7/16	TITLE: 4 TOOTH DOG GEAR
		CHECKED			
		ENG APPR.			
		MFG APPR.			
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			
MATERIAL		COMMENTS:			
AMPCO 18 BRONZE		ALL FILLETS ARE 0.02" RAD UNLESS OTHERWISE SPECIFIED			
FINISH					
TUMBLER					
DO NOT SCALE DRAWING					
		SIZE	DWG. NO.		REV
		B	am-3492a		4
		SCALE: 2:1		WEIGHT:	SHEET 1 OF 1