



ϕ .159
 DRILL THRU TO
 BORE AND TAP
 FOR # 10-32
 SCREW

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	AB	12/13
		TOLERANCES:	CHECKED		
		FRACTIONAL \pm 0.01	ENG APPR.		
		ANGULAR: \pm 0.1	MFG APPR.		
		TWO PLACE DECIMAL \pm 0.01	Q.A.		
		THREE PLACE DECIMAL \pm 0.005	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		4140 steel gear stock			
		FINISH			
		Zinc Plate			
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING		



TITLE:
**24T Gear
 with Clamp**

SIZE A	DWG. NO. am-2632	REV 1
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SCALE:	WEIGHT:	SHEET 1 OF 1
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