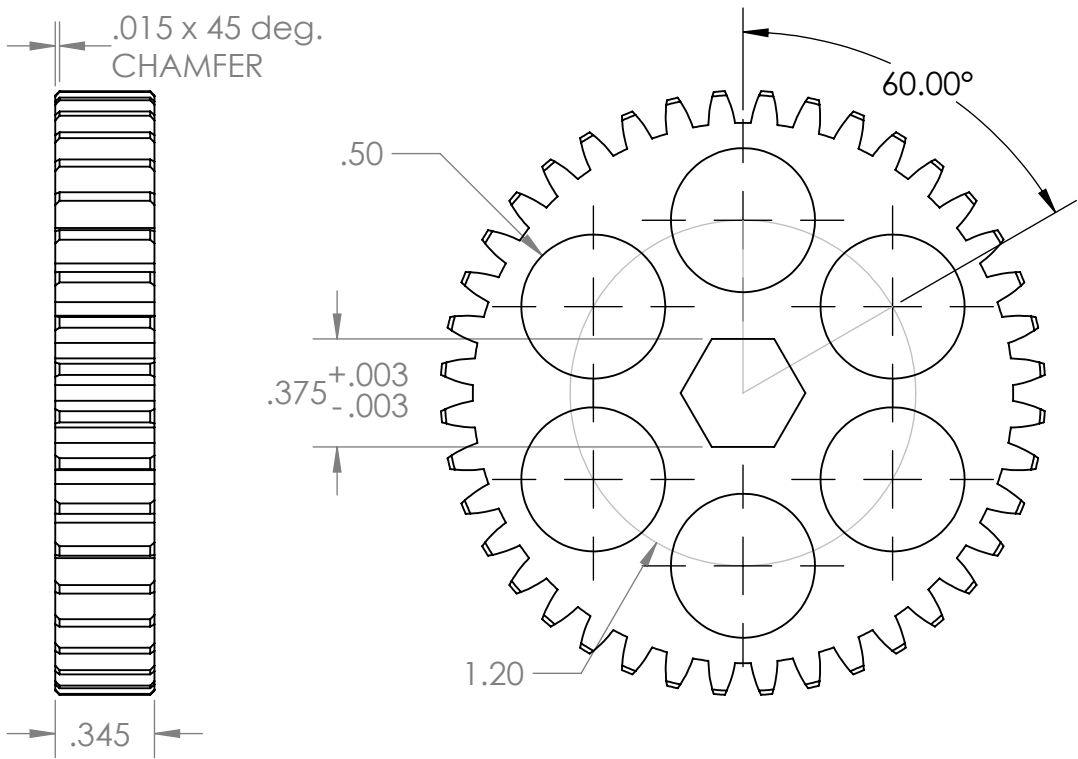


Diametral pitch: 20
Pressure angle: 14.5 deg.
Number of teeth: 40
Pitch diameter: 2 in.



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PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Large Cluster Gear, 40 Tooth	
		DIMENSIONS ARE IN INCHES	DRAWN	Rachel Baker	7/28/14		
		TOLERANCES:	CHECKED				
		FRACTIONAL<MOD-PM>	BEND<MOD-PM>				
		ANGULAR: MACH<MOD-PM>	ENG APPR.				
		TWO PLACE DECIMAL <MOD-PM>	MFG APPR.			SIZE	DWG. NO.
		THREE PLACE DECIMAL <MOD-PM>				A	am-0024
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SCALE: 1:1	WEIGHT:
		MATERIAL	COMMENTS:				SHEET 1 OF 1
		4140 Steel					
		FINISH					
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING				